

TAP DRILL SIZES

Tap Size	Drill Size	% Thread	Tap Size	Drill Size	% Thread	Tap Size	Drill Size	% Thread
0-80	3/64	71-81	10-32	21	68-76	5/8-18	37/64	58-65
M1.6-.35	1.25 mm	69-77	M5 X .8	4.2 mm	69-77	M16 X 2	35/64	76-81
1-64	53	59-67	12-24	16	66-72	3/4-10	21/32	68-72
M2 x .4	1/16	72-79	12-28	15	70-78	3/4-16	11/16	71-77
1-72	53	67-75	M6 X 1	10	76-84	M20 X 2.5	11/16	74-78
2-56	50	62-69	1/4-20	7	70-75	7/8-9	49/64	72-76
2-64	50	70-79	1/4-28	3	72-80	7/8-14	13/16	62-67
M2 x .45	2.05 mm	69-77	5/16-18	F	72-77	M24 X 3	53/64	72-76
3-48	5/64	70-77	5/16-24	1	67-75	1-8	7/8	73-77
3-56	46	69-78	M8 X 1.25	6.7 mm	74-80	1-12	59/64	67-72
4-40	43	65-71	3/8-16	5/16	72-77	1-14	15/16	61-67
4-48	42	61-68	3/8-24	Q	71-79	1 1/8-7	63/64	72-76
M3 x .5	40	70-79	M10 X 1.5	8.4 mm	76-82	1 1/8-12	1-3/64	66-72
5-40	38	65-72	7/16-14	U	70-75	M30 X 3.5	1-3/64	75
5-44	37	63-71	7/16-20	25/64	65-72	1 1/4-7	1-7/64	76
M3.5 x .6	33	72-81	M12 X	13/32	69-74	1 1/4-12	1-11/64	72
6-32	36	71-78	1/2-13	27/64	73-78	1 3/8-6	1-7/32	72
6-40	33	69-77	1/2-20	29/64	65-72	1 3/8-12	1-19/64	72
M4 x .7	3.25 mm	74-82	M14 X 2	15/32	76-81	M36 X 4	1-1/4	82
8-32	29	62-69	9/16-12	31/64	68-72	1 1/2-6	1-11/32	72
8-36	29	70-78	9/16-18	33/64	58-65	1 1/2-12	1-27/64	72
10-24	25	69-75	5/8-11	17/32	75-79			